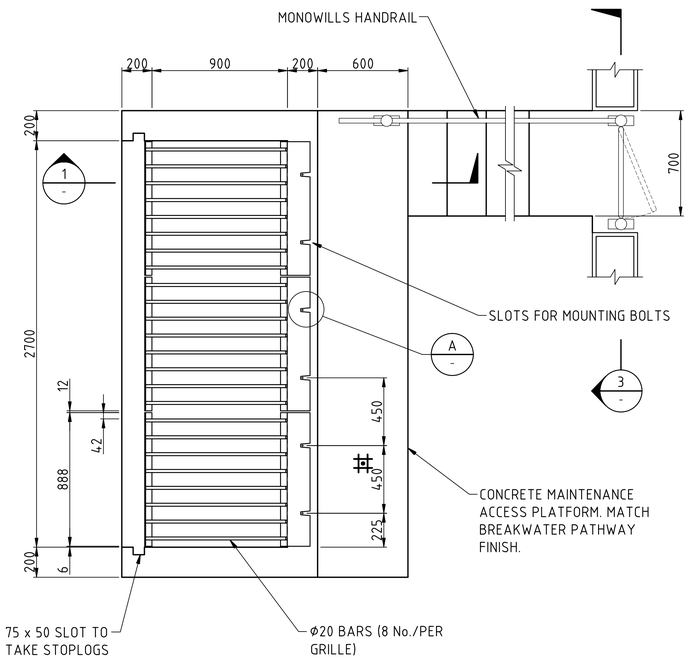
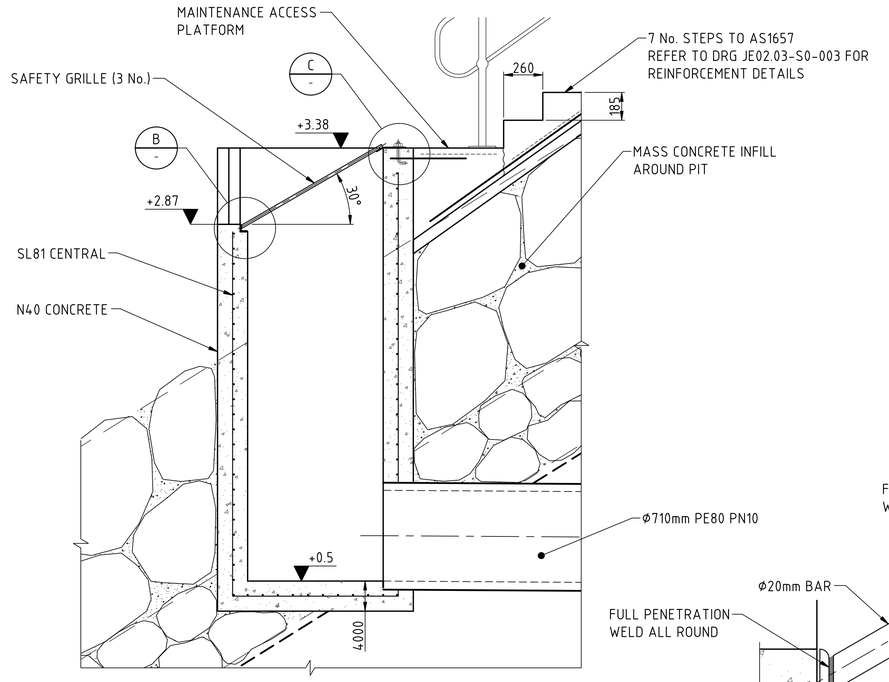
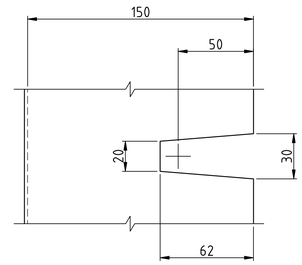
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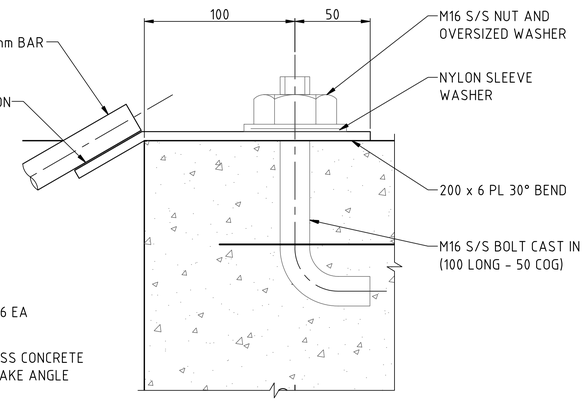
INLET PIT
1:20

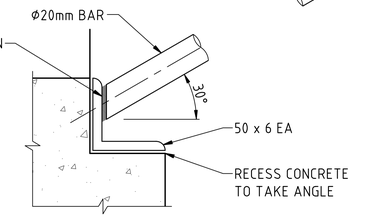


SECTION 1
1:20



DETAIL A
1:2



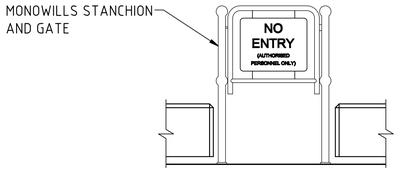


GRILLE SEATING

DETAIL B
1:2

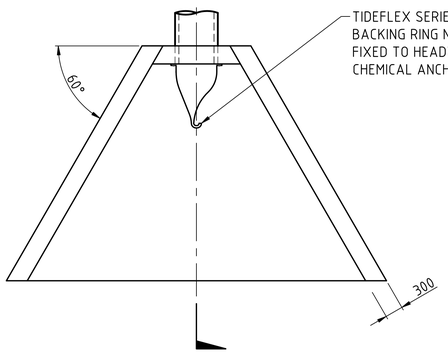
GRILLE MOUNTING

DETAIL C
1:2

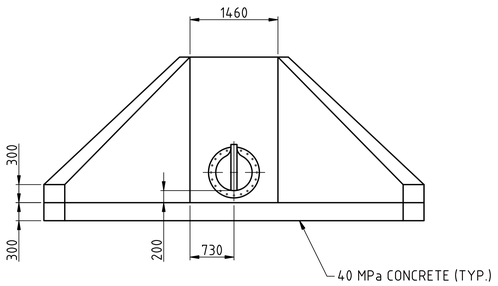


SECTION 3
1:20

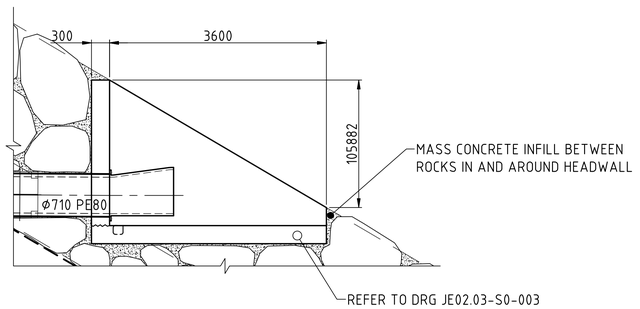
2



PLAN OF OUTLET HEADWALL
1:50



ELEVATION A
1:50



SECTION 2
1:50

GRILLE NOTES

1. NOTES TO BE READ IN CONJUNCTION WITH THE SPECIFICATION.
2. ALL STEEL WORK MILD STEEL UNLESS NOTED OTHERWISE.
3. ALL BOLTS GRADE 316-A4-70 WITH NYLON SLEEVE WASHERS.
4. ALL WELDS TO BE CONTINUOUS TO FULLY SEAL THE JOINT.
5. DEBURR AND ROUND ALL EDGES TO A 1.5mm RADIUS.
6. REMOVE ALL WELD SPLATTER AND GRIND SMOOTH ALL WELDS.
7. ABRASIVE BLAST CLEAN ALL SURFACES TO AS.1627 CLASS 2.5.
8. PROTECTIVE COATING: INTERZONE 954 HIGH BUILD EPOXY OR APPROVED EQUIVALENT TO 500 MICRON DRY FILM THICKNESS. COLOUR: LIGHT GREY.

AS BUILT

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Rev.	Date	Revision Details	By	Ver.	App.
D	08.01.09	AS BUILT	AH		
C	07.11.06	STAIR DETAILS REVISED & SSECTION 3 ADDED	NLC	ESL	RSJ
B	26.10.06	MINOR REVISION	NLC	ESL	RSJ
A	20.10.06	ISSUED FOR CONSTRUCTION (100% ISSUE)	NLC	ESL	RSJ

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Client: MACMAHON

Client: Darwin Cove CONSORTIUM

Project: DARWIN CITY WATERFRONT STAGE 1 COMMUNITY & MARINE INFRASTRUCTURE WORKS
FLUSHING SYSTEM

	Drawn	Signed	Date
	NLC	NLC	20.10.06
	Designed	Signed	Date
	KRB	KRB	20.10.06
	Verified	Signed	Date
	ESL	ESL	20.10.06
	Approved	Signed	Date
	RSJ	RSJ	20.10.06

Drawing Title: TYPICAL DETAILS SHEET 1 OF 2

CW-DC Project No. JE02.03

Scale: AS SHOWN

Drawing No. JE02.03-C0-004 Rev. D

Last File: P:\JE-Flows\202\DWG\1-Marinas\CAD\Dwgs\03\JE02.03-C0-004.dwg Plot Date: 20/02/09 09:37 Xrefs: \\XBASE1\X-P-BREAKWATER-TYP-SECTIONS \\XBASE1\X-03-A1-TITLE

20 10 0 10 20 30 40 50 100mm